

FIG.1

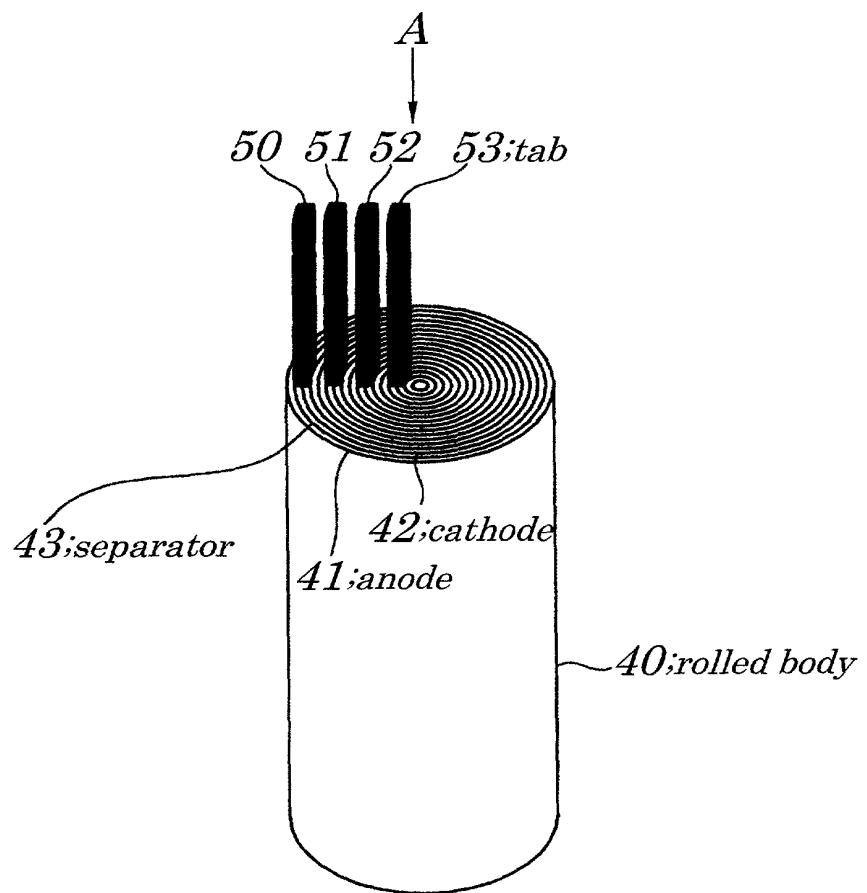


FIG.2A

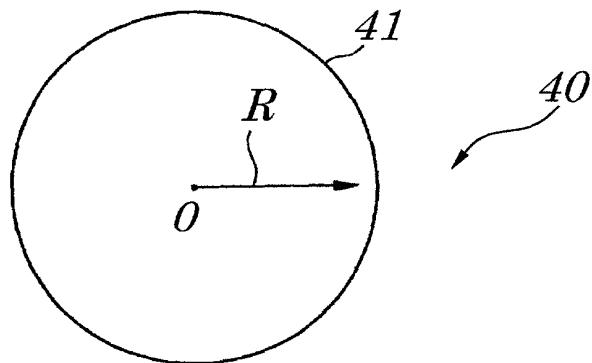


FIG.2B

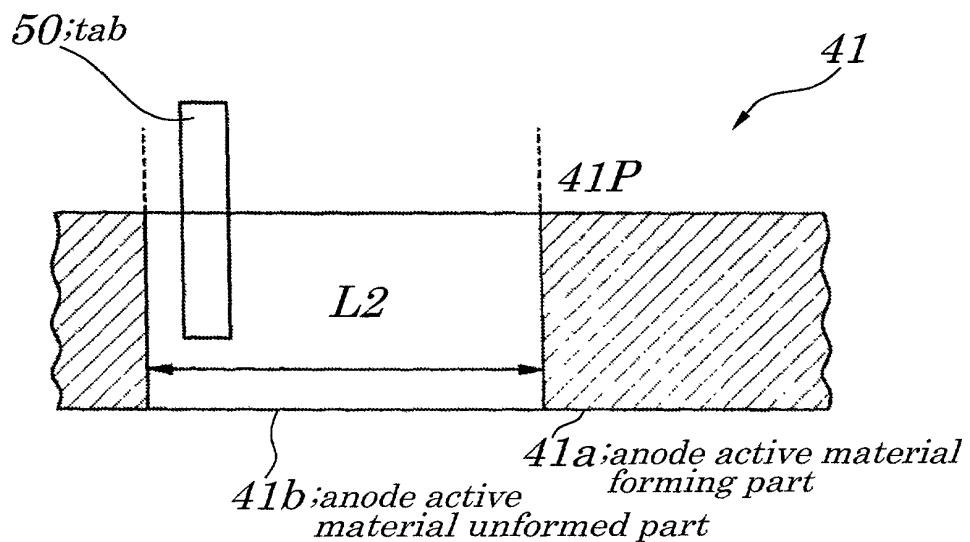
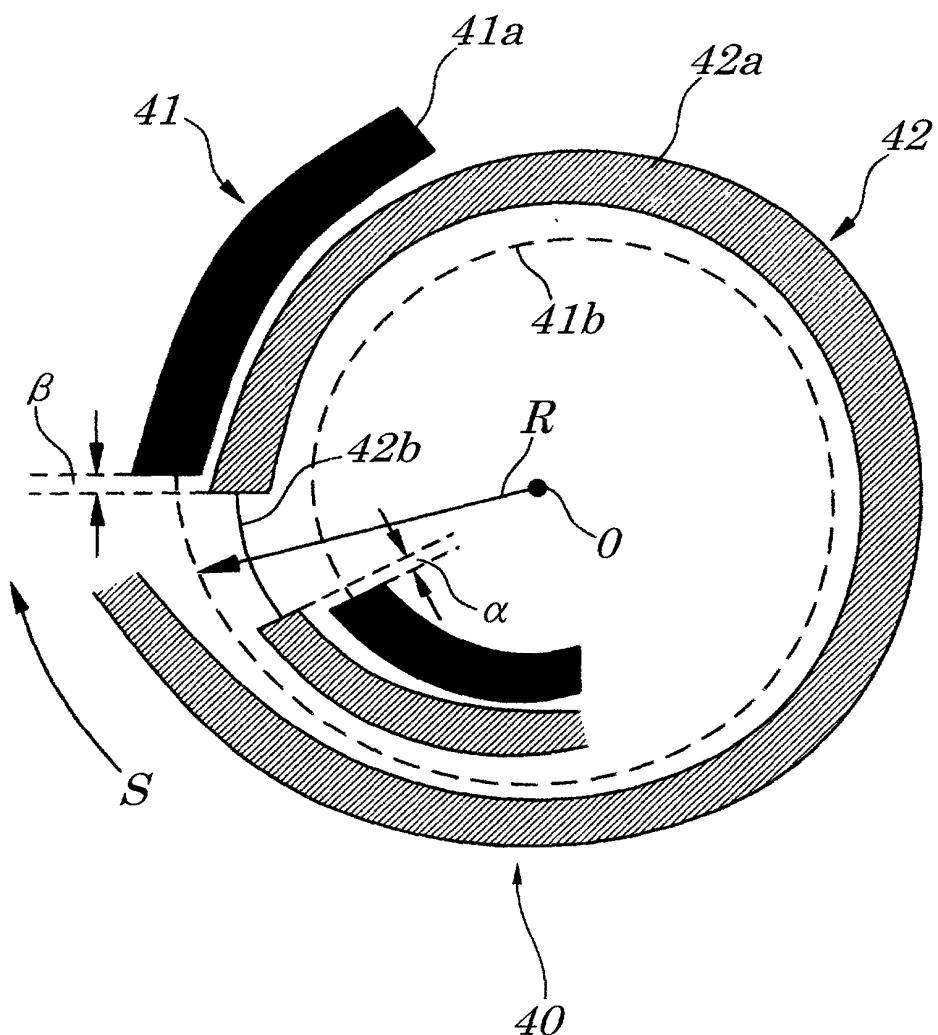


FIG.3



41b : anode active material unformed part

42b : cathode active material unformed part

α , β : deviation

FIG. 4A

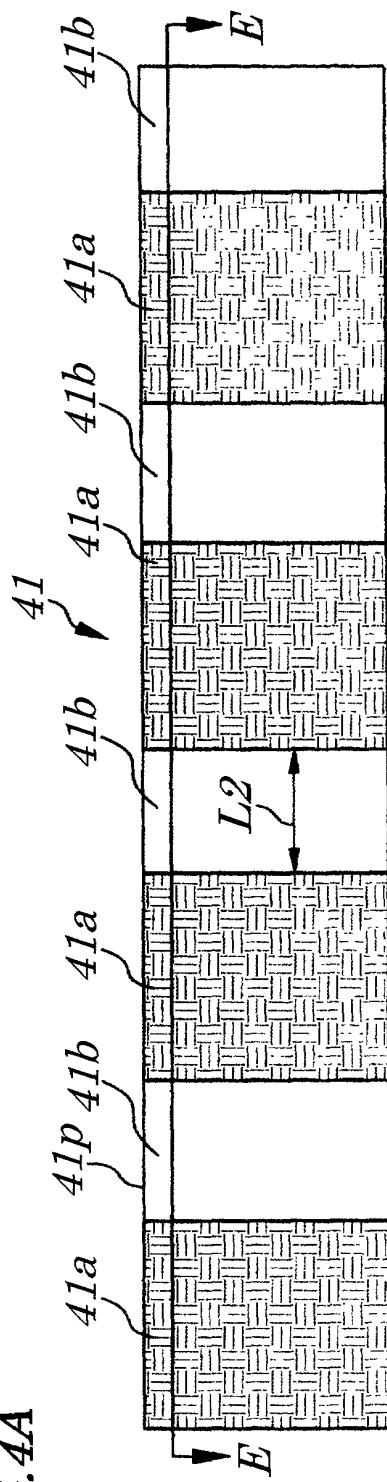


FIG. 4B

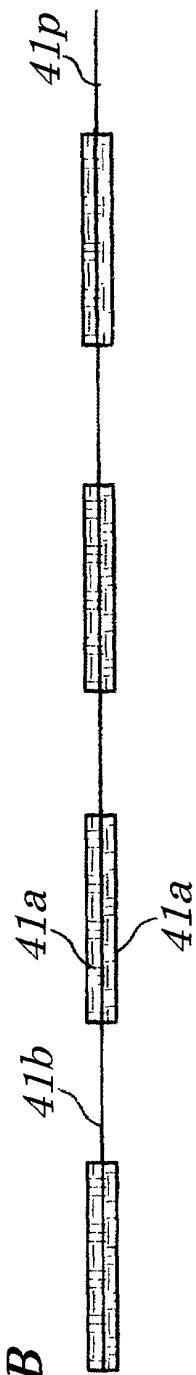


FIG. 5A

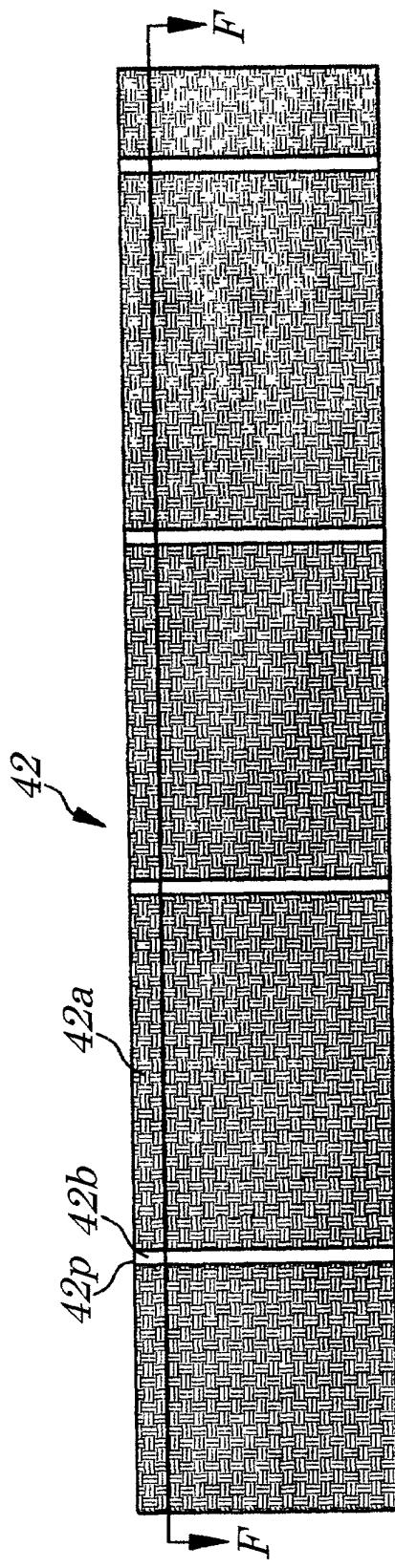


FIG. 5B



FIG. 6

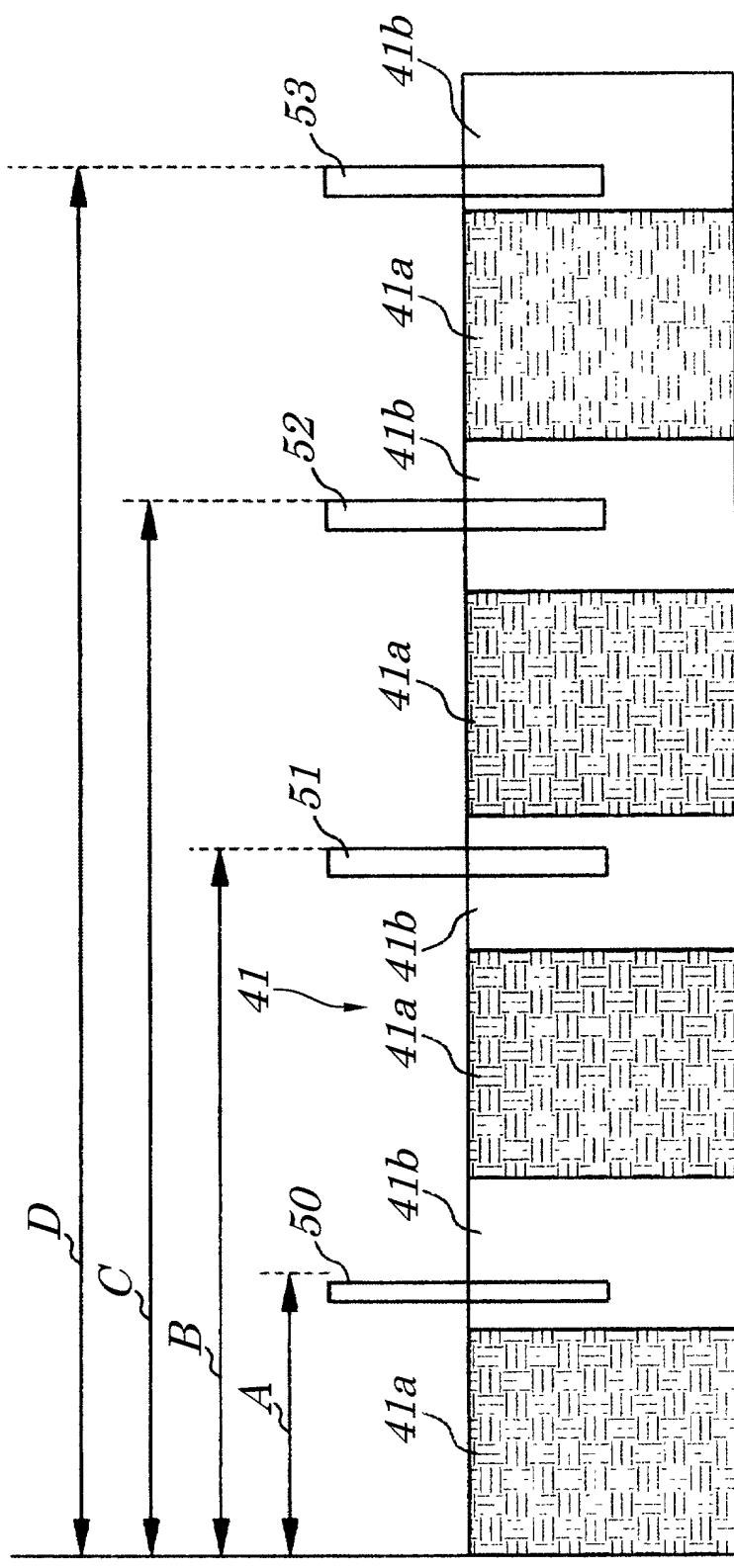


FIG. 7

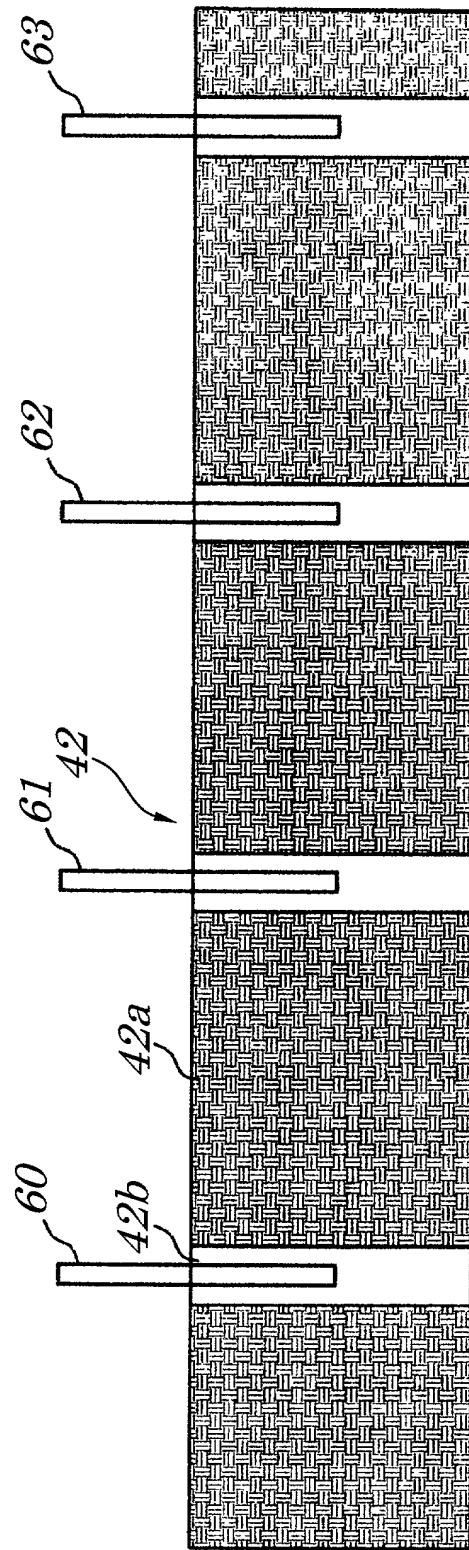


FIG.8

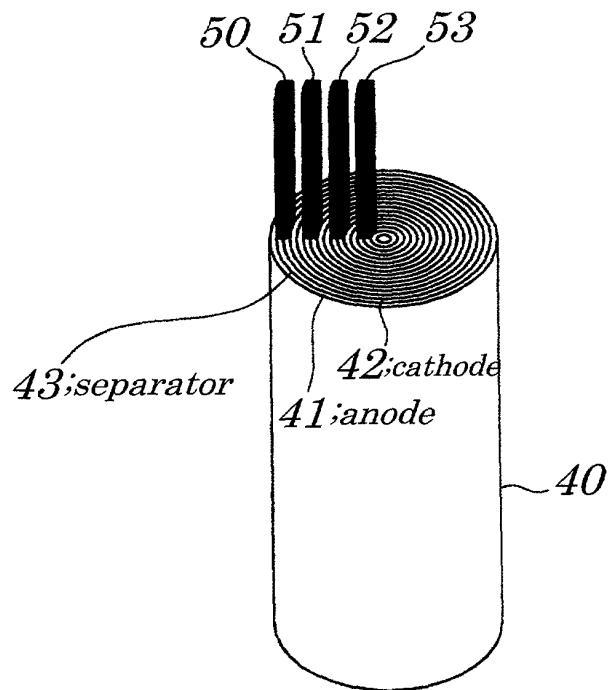


FIG.9

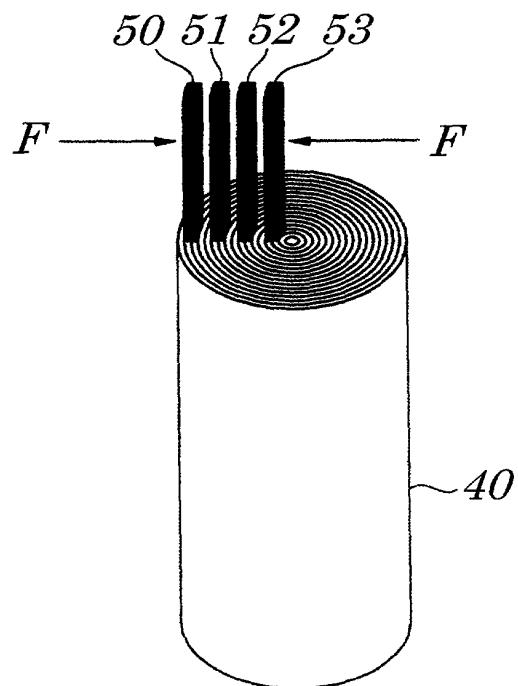


FIG.10

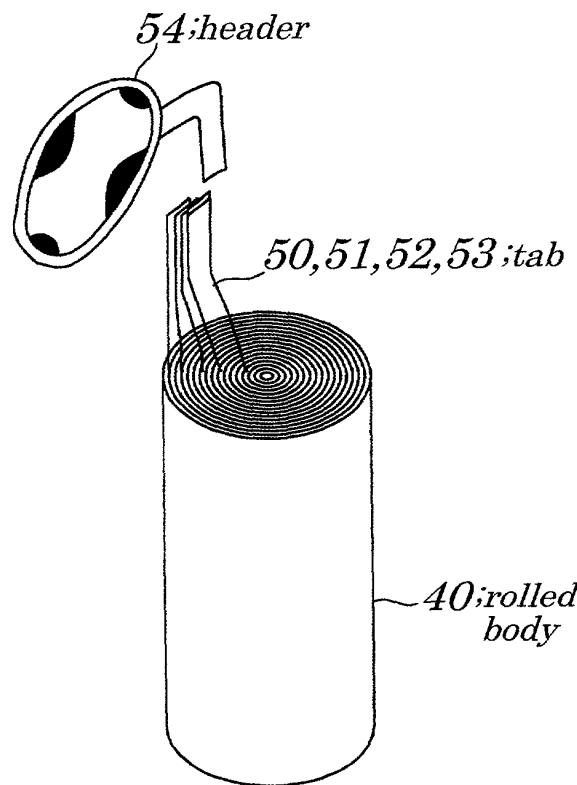


FIG.11

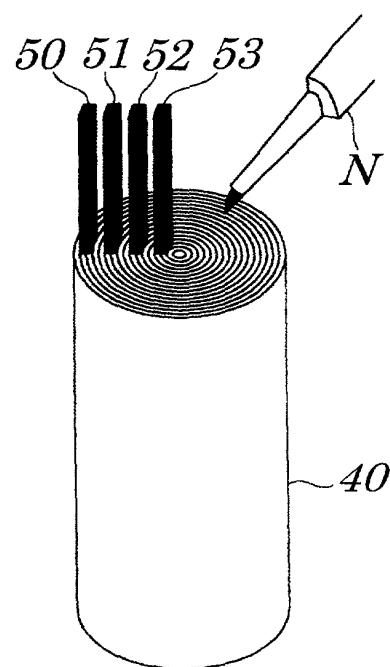


FIG.12 (PRIOR ART)

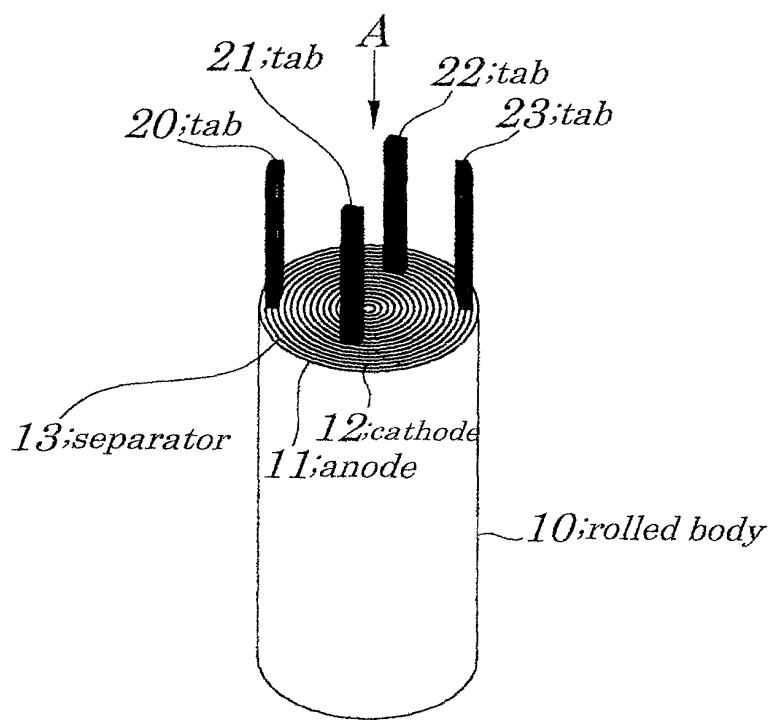


FIG. 13A (PRIOR ART)

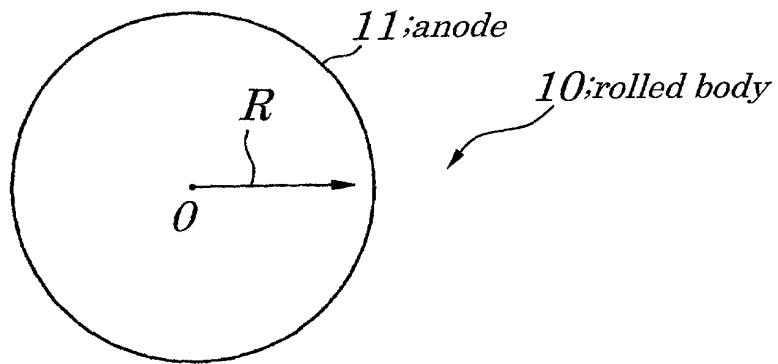


FIG. 13B (PRIOR ART)

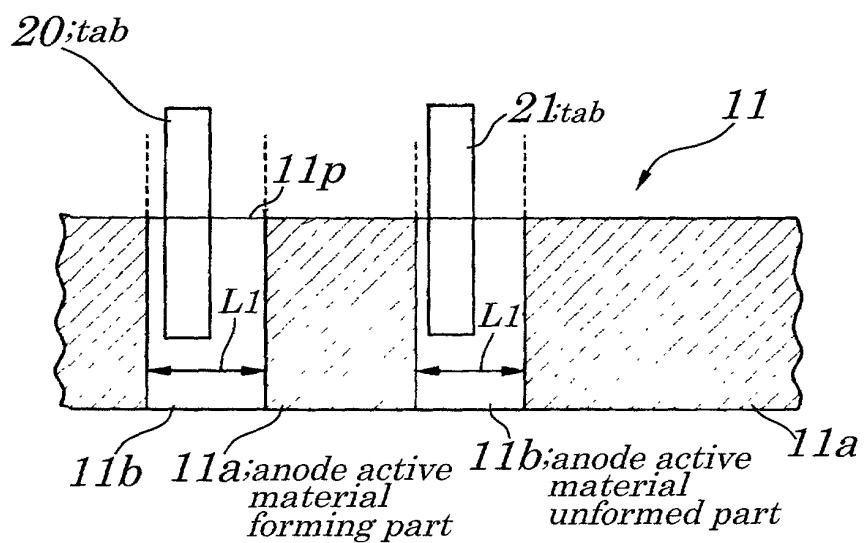


FIG. 14 (PRIOR ART)

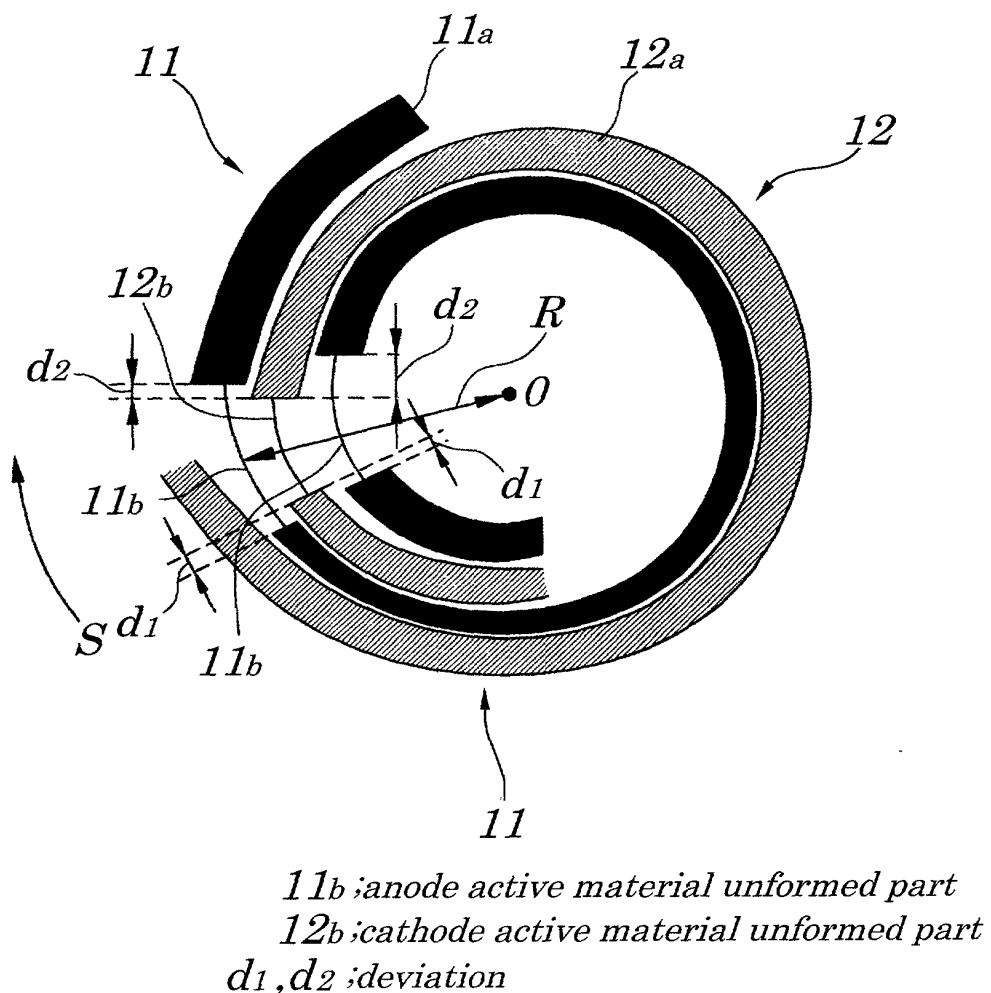


FIG. 15A (PRIOR ART)

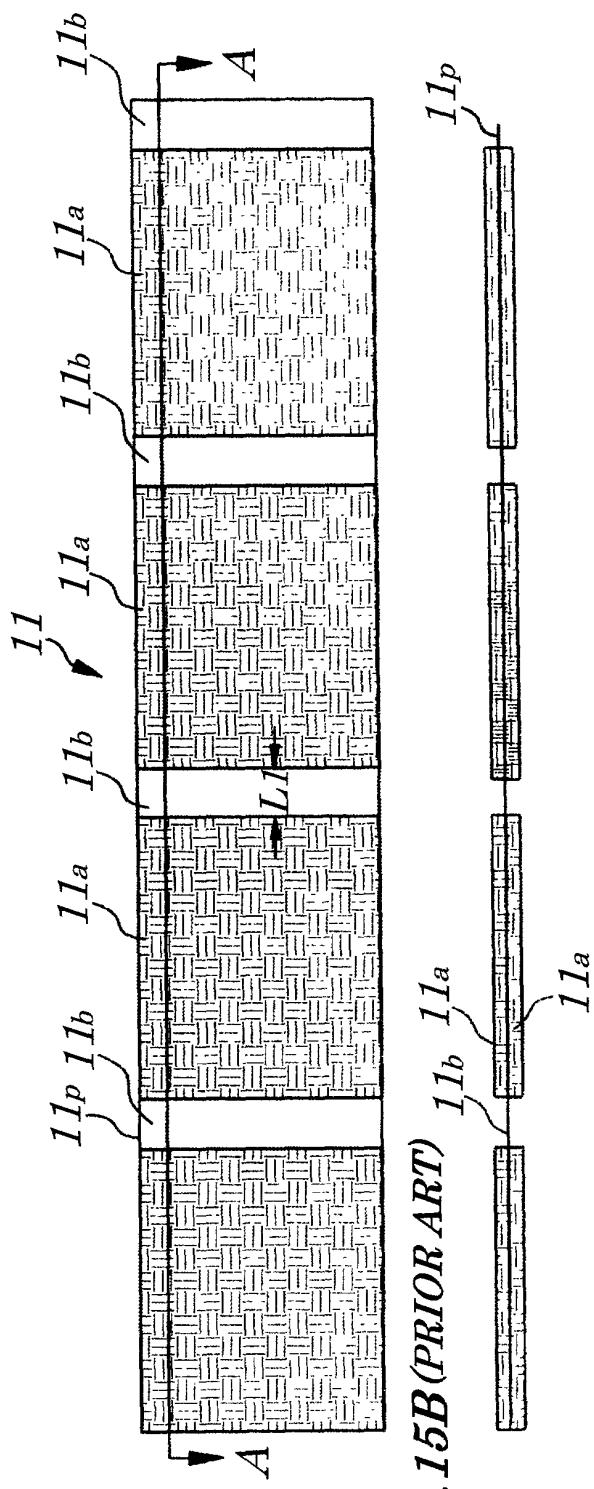


FIG. 15B (PRIOR ART)

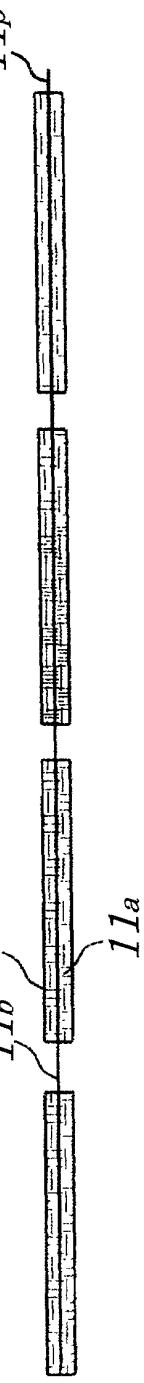


FIG. 16A (PRIOR ART)

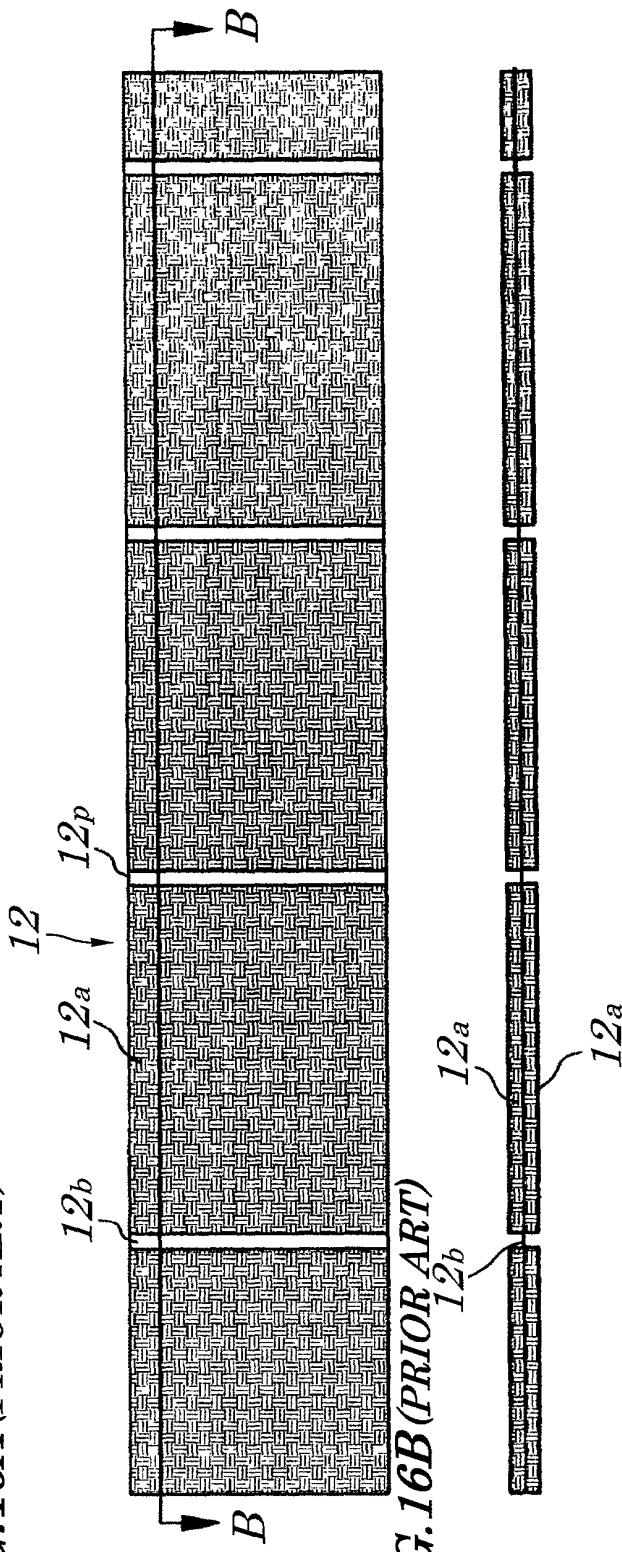


FIG. 16B (PRIOR ART)

FIG. 17 (PRIOR ART)

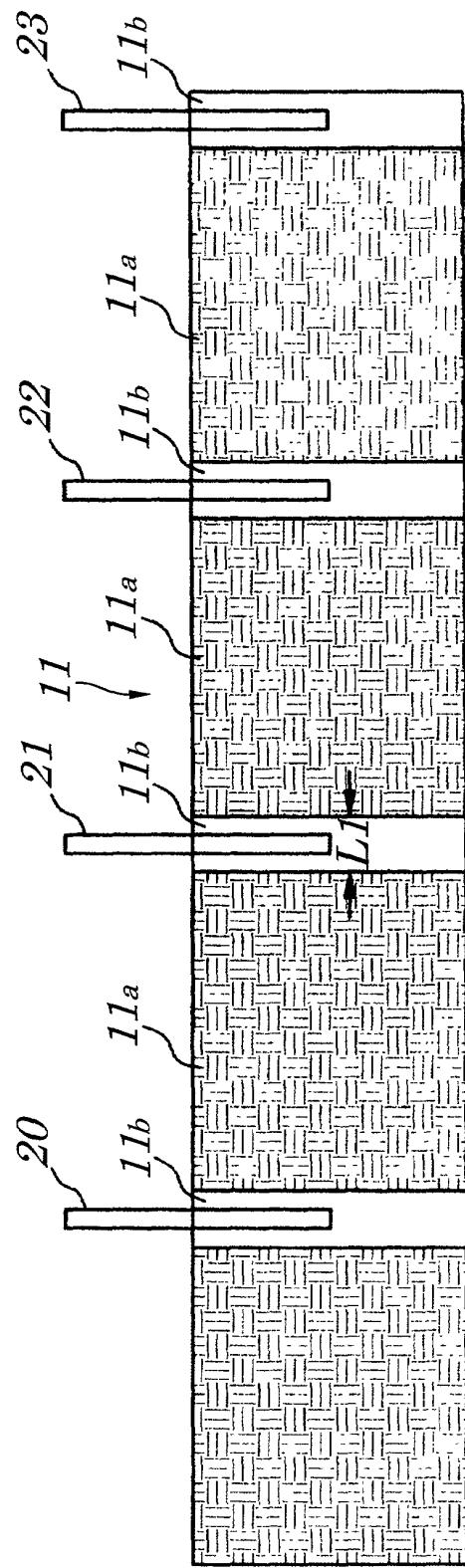


FIG. 18 (PRIOR ART)

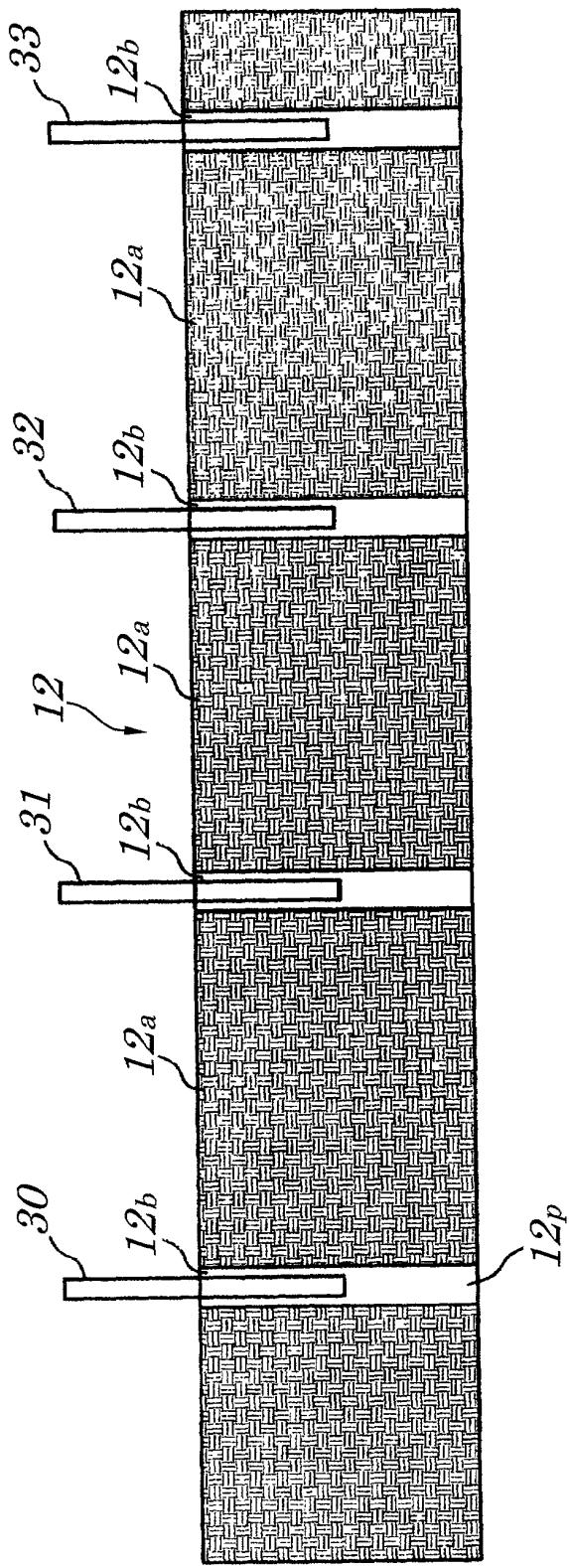


FIG. 19 (PRIOR ART)

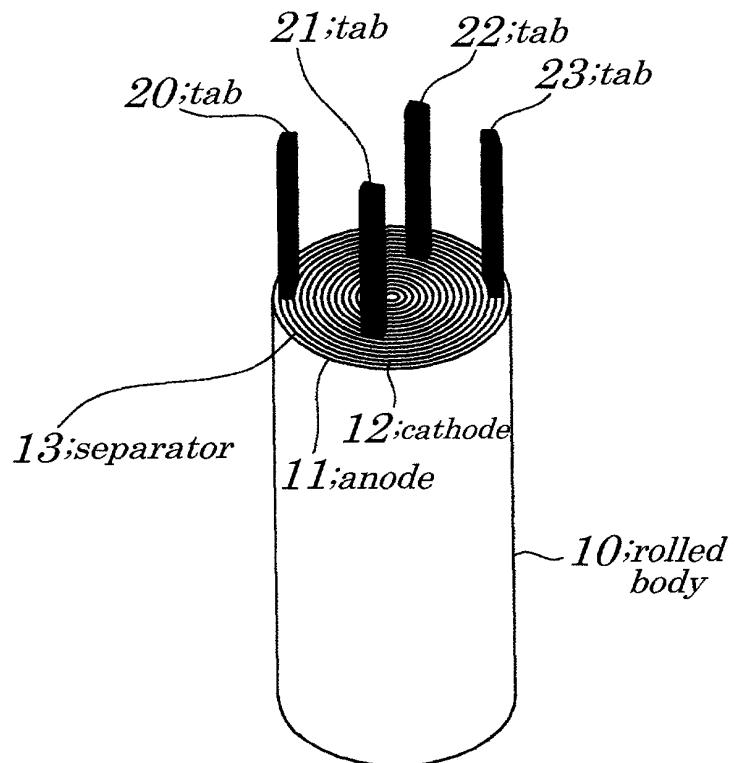


FIG. 20 (PRIOR ART)

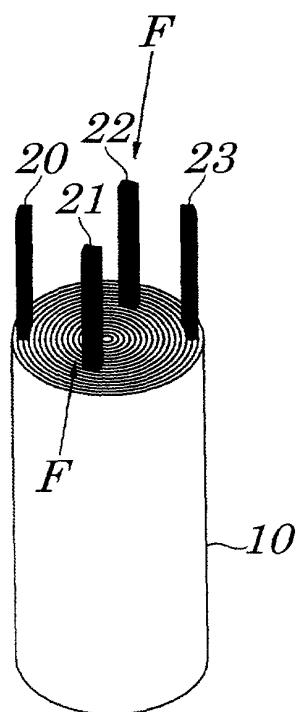


FIG.21 (PRIOR ART)

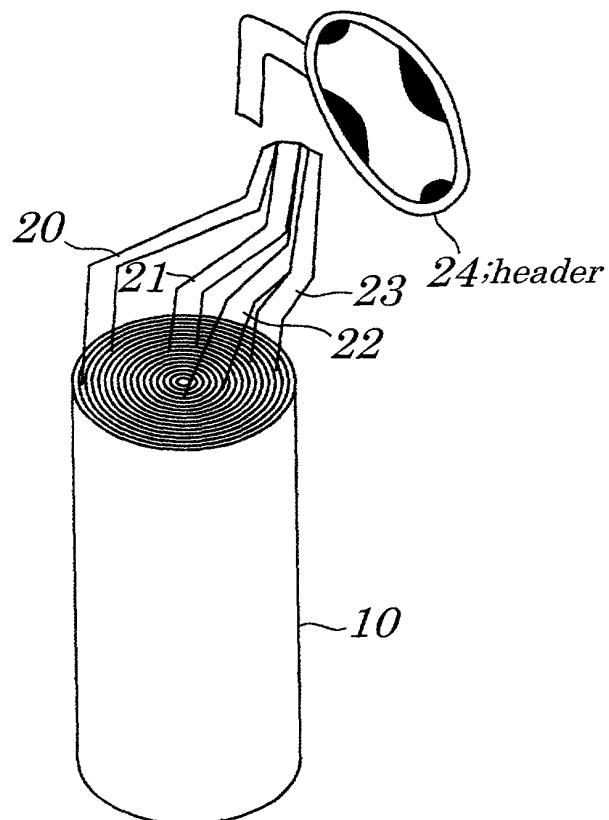


FIG.22 (PRIOR ART)

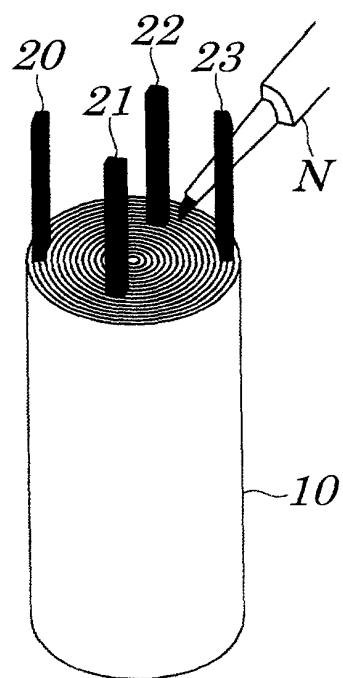


FIG. 23A (PRIOR ART)

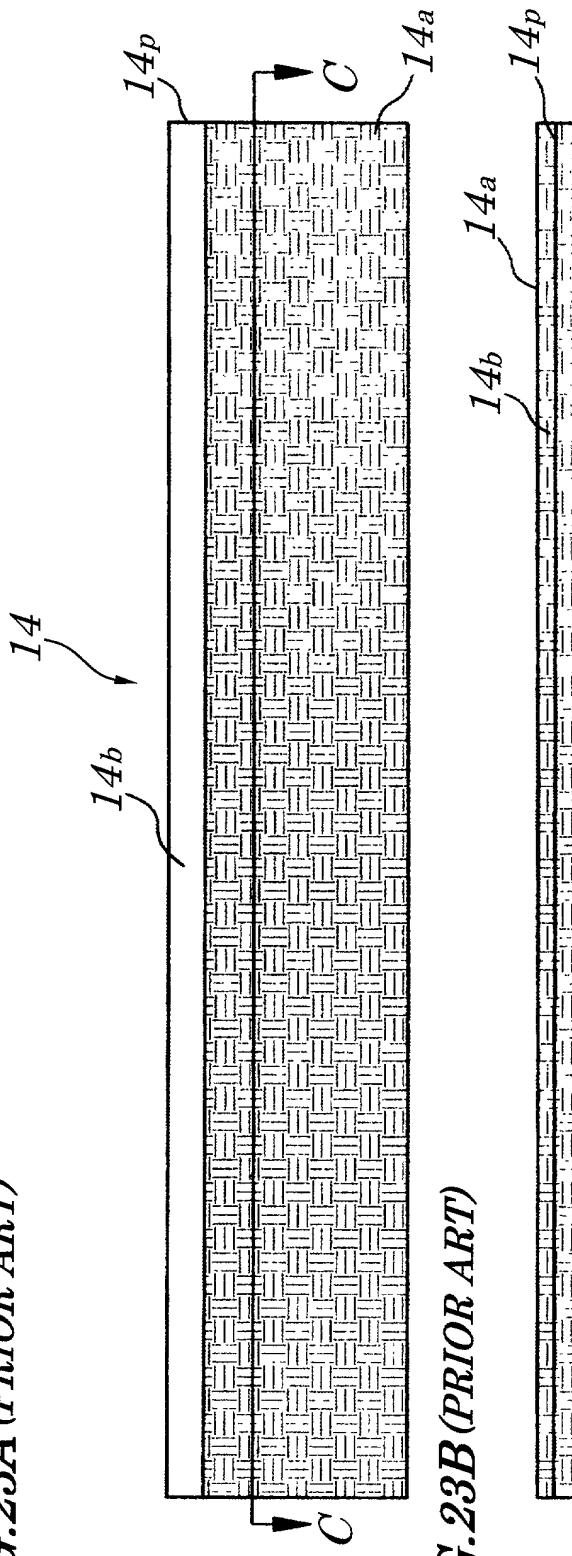


FIG. 23B (PRIOR ART)



FIG.24A (PRIOR ART)

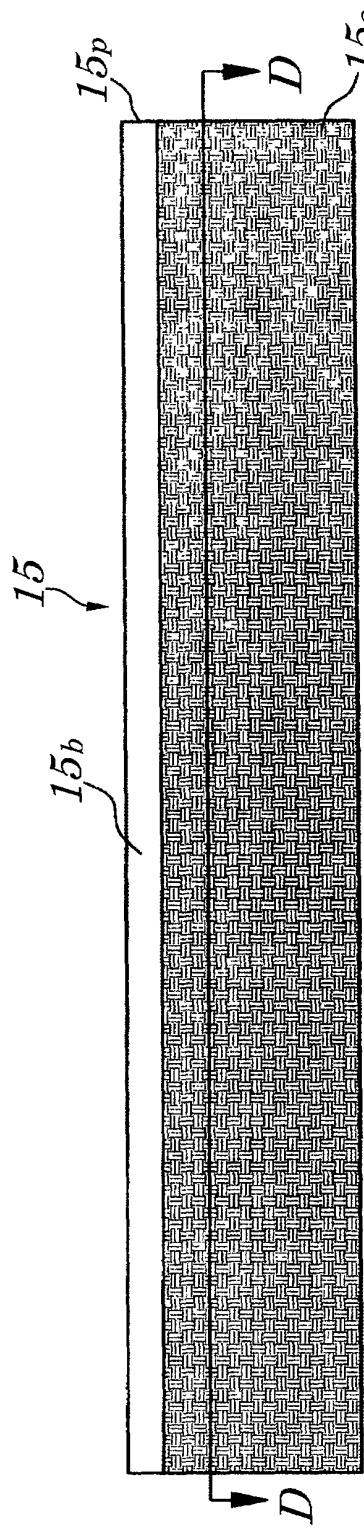
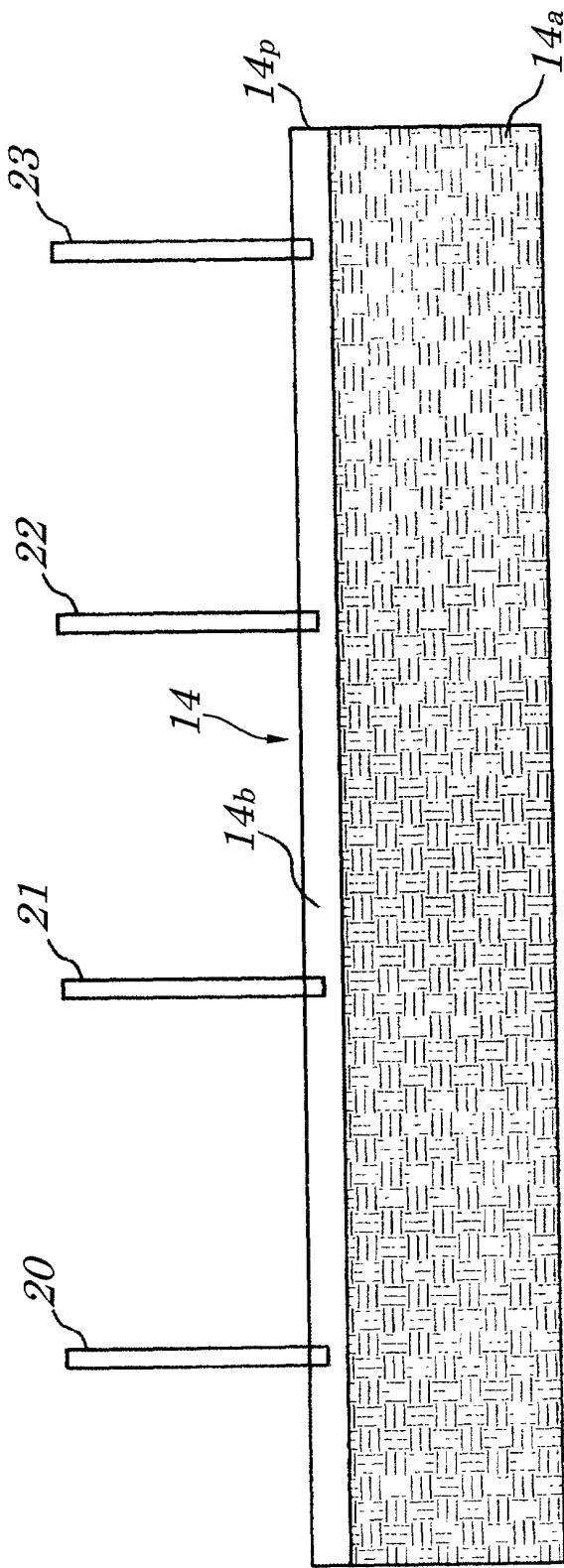


FIG.24B (PRIOR ART)



FIG. 25 (PRIOR ART)



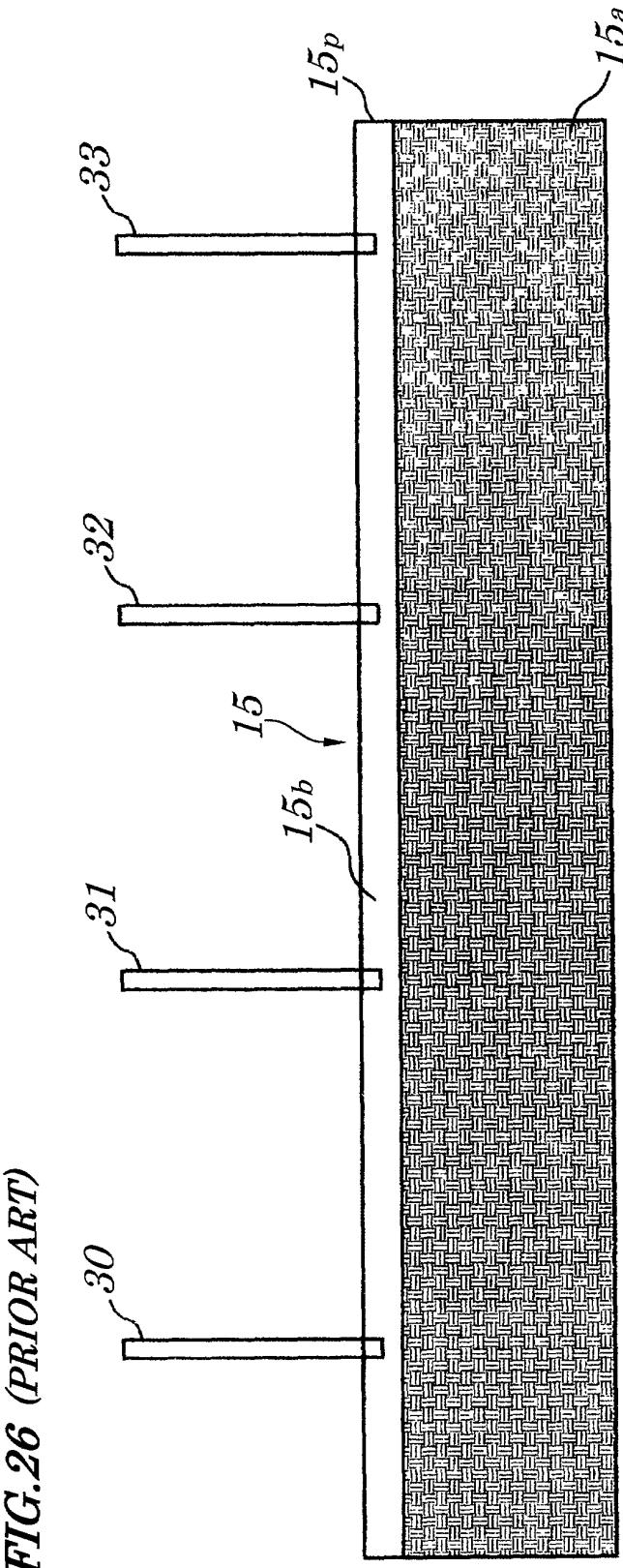


FIG. 26 (PRIOR ART)